

केन्द्रीय पेट्रोसायन अभियांत्रिकी एवं
प्रौद्योगिकी संस्थान

(पूर्व में केन्द्रीय प्लास्टिक्स इंजीनियरिंग एवं तकनीकी संस्थान)

प्रधान कार्यालय, पी. डी. आई. सेल्

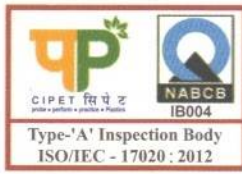
रसायन एवं पेट्रो रसायन विभाग,

रसायन एवं उर्वरक मंत्रालय, भारत सरकार

टी. वी. के. औद्योगिक इस्टेट, गिंडी, चेन्नई - 600 032

दूरभाष : 044-29813708 (Direct) /044-22254780 (Extn-502)

ई-मेल : pdiho@cipet.gov.in



CENTRAL INSTITUTE OF PETROCHEMICALS
ENGINEERING & TECHNOLOGY (CIPET)

(Formerly Central Institute of Plastics Engineering & Technology)

Head Office, PDI Cell

Department of Chemicals & Petrochemicals

Ministry of Chemicals & Fertilizers, Govt. of India

TVK Industrial Estate, Guindy, Chennai - 600 032

Phone : 044-29813708 (Direct) / 044-22254780 (Extn-502)

E-mail : pdiho@cipet.gov.in

CIPET / QF / 7741		Name of the Inspecting Official: Dr. Manjula K S		W.O.Centre : Kochi			
Code No.: 1016		Camp at: M/s. Vajra Plastics, Erumathala P.O, Aluva - 683 112					
INSPECTION REPORT							
1	Ref No: IB00422230503278	:	Date	24-03-2023			
2	Name of the Indenter / Consignee with detailed address	:	Executive Engineer, KWA, P H Division, Irinjalkkuda - 680 121.				
3	Indenter Order No.&Date and Extension	:	No. D4 - 2235/2022 , Dated : 28.01.2023				
4	Details of the Consignee	:	Office of the Executive Engineer, KWA, P H Division, Irinjalkkuda - 680 121. JJM - Parappukkara Grama Panchayath - Pipe line extension and providing FHTC at various places of Parappukkara Panchayath.				
5	Name of the Supplier / Contractor	:	Sri. M.V Viswanathan, Mecheril House, Binanipuram P.O, Edayar, Aluva.				
6	Supplier Order No. & Date (if any)	:	-				
7	Name and address of the Manufacturer / Inspection site	:	M/s. Vajra Plastics, XI / 140 A, Industrial Development Area, Erumathala P.O., Aluva, Ernakulam District, Kerala - 683 112				
8	Manufacturer / Supplier Inspection Call Letter No. & Date	:	VP20230321116, dated: 23.03.2023 (Revised)				
9	PDI Cell Assignment No. & Date	:	CIPET/HO/202238472 dated 22.03.2023				
10	Date of inspection	:	Date of Initiation	23.03.2023	Date of Completion		
					24.03.2023		
11	Any other information	:	Manufacturer BIS License No. CML - 6864593, batch numbers: (50 mm CI 3) 2023 03 17 002 A (75 mm CI 3) 2023 03 18 003 A 2023 02 18 001 C 2023 03 06 003 C (90 mm CI 3) 2023 03 17 006 A 2023 03 09 006 A (160 mm CI 3) 2023 03 20 004 A				
DETAILS OF THE STORES							
Sl No	Description of the items	Quantity as per order in meter	Quantity inspected earlier (Cumulative) in meter	Quantity offered for Inspection in meter	Quantity Accepted in meter	Quantity Rejected in meter	Quantity Balance in meter
UPVC Pipes as per IS4985:2021 with ISI certification mark							
1	50 mm class 3 (6 kg/cm ²) UPVC pipes Socket End for solvent cement jointing	10914 Meters	NIL	5914 Meters (985 Nos x 6 Mtrs) (1 No x 4 Mtrs)	5914 Meters	NIL	5000
2	75 mm class 3 (6 kg/cm ²) UPVC pipes Socket End for solvent cement jointing	8974 Meters	NIL	4474 Meters (745 Nos x 6 Mtrs) (1 No x 4 Mtrs)	4474 Meters	NIL	4500
2	90 mm class 3 (6 kg/cm ²) UPVC pipes Socket End for solvent cement jointing	10397 Meters	NIL	2393 Meters (398 Nos x 6 Mtrs) (1 No x 5 Mtrs)	2393 Meters	NIL	8004
2	160 mm class 3 (6 kg/cm ²) UPVC pipes Socket End for solvent cement jointing	2412 Meters	NIL	912 Meters (152 Nos x 6 Mtrs) (0 No x 0 Mtrs)	912 Meters	NIL	1500
Remarks : All accepted items are stamped thus- Hologram : A 3061247 to A 3062232 (50 mm CI 3 = 986 nos)				CIPET / PDI / 2022-23 KOC / 030 / 1016			

1 Certified that the items as detailed above have been inspected and accepted. The accepted items may be dispatched to the consignee.

The Inspection Document No IB00422230503278 / 1 2 3 4

Dated 24-03-2023 are enclosed

2 This inspection report is valid for 30 days and any Dispute/discrepancies/claims may be brought to the notice of the undersigned within 30 days from the date of issue of this report.

CC: 1. Manufacturer, 2. Contractor, 3. CIPET - Kochi, 4. Consignee

Dr. Manjula K S (Code : 1016)
Authorised Signatory

CIPET / QF / 7742

Issued to
Manufacturer / Supplier Inspection Call Letter No
INSPECTION DOCUMENT AS PER IS NO/QAP NO:
DOC. NO

INSPECTION DOCUMENT

M/s. Vajra Plastics, XI / 140 A, Industrial Development Area, Erumathala P.O., Aluva, Ernakulam District, Kerala - 683 112
VP20230321116, dated: 23.03.2023 (Revised)
4985-2021
IB00422230503278

DATE: 24-03-2023

PART - A: PARTICULARS OF STORES

- a Description of the items
b Grade/Variety/Type/Size/Class etc
c Declared Value, if any
d Quantity
e Any Other Information

UPVC pipes as per IS:4985-2021

50 mm class 3 (6.0 kg/cm²) Socket End for solvent cement jointing

Nil

5914 Mtrs (985 Nos x 6 Mtrs) (1 No x 4 Mtr)

Batch Number 2023 03 17 002 A

PART - B : SUPPLEMENTARY INFORMATION

- a Reference to sampling procedure

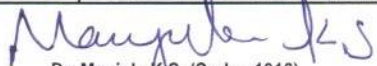
Nil

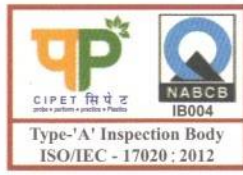
IS 4985 : 2021 (Random Sampling Method)

PART - C : RESULTS OF WITNESSED TESTS & REVIEW OF DOCUMENTS

Results of Witnessed Tests

Sl. No	Clause No./ QAP Sl. No.	Tests Witnessed	Unit	Specified Requirements	Observed Results
1	7.1	Dimension of pipes			
2	7.1.1.1	Mean outside diameter	mm	min: 50.0 max: 50.3	min: 50.20 max: 50.28
3	7.1.1.2	Diameter at any Point	mm	min: 49.4 max: 50.6	min: 50.00 max: 50.3
4	7.1.2	Wall thickness	mm	min: 1.70 max: 2.1	min: 1.85 max: 1.98
5	7.1.4.1	Effective length	meter	min: 6.000	min: 6.012
6	7.2.1.1	Socket length Mean Socket Inner Dia	mm	min: 31 min: 50.1 max: 50.3	min: 44.0 min: 50.20 max: 50.26
7	9.1	Pipe ends meant for solvent cementing	-	The ends of pipes meant for solvent cementing (both plain & bell ended) shall be cleanly cut & shall be reasonably square to the axis of the pipe or may be chamfered at the plain end	Satisfactory
8	10.1	Visual Appearance Color of the pipes	-	The Colour of the pipes shall be light grey. Slight variation in the appearance of the colour are permitted	Light Grey, Confirmed
9	10.1.1	Internal & external surfaces of the pipe	-	Internal & External surface of pipe shall be smooth, clean free from grooving & other defects.	Satisfactory
10	10.2	Opacity	%	0.2 (max)	0.05
11	10.4	Reversion test	%	± 5% (max)	3.9
12	10.5	Vicat softening Temperature	°C	80° C (Min)	82.6
13	10.6	Density	g/cm ³	1.40 to 1.46	1.441
14	10.7	Sulphated ash content Test	%	Shall not exceed 11 %	9.3
15	11.1	Hydrostatics characteristics 4.19 X 0.60 MPa.	-	The pipe shall not fail during the prescribed test duration	Confirmed
16	11.2	Resistance to External Blows at 0°C	%	Shall have a true impact rate of not more than 10%	Confirmed (0/25)
17	13.1	Marking on each pipe	-	a). Manufacturer name or trade mark b). Outside Diameter c). Class of pipe and pressure rating d). Batch or lot number	a). Aizar Super b). 50 mm c). Class-3 (6 kg/cm ²) d). 2023 03 17 002 A
	13.1.1	Colour of marking	-	Class - 1 / 2 / 3 / 4 / 5 / 6 Plumbing : Red / Blue / Green / Brown / Yellow / Black / Pink	Green, Confirmed
	13.1.2	Blue Strip (for Type A)	-	The pipe for water supply, Type A shall additionally bear continuous longitudinal blue colour strip printing and this longitudinal blue colour strip shall be so placed as to not merge / disturb the information marked on the pipes as per 13.1	Blue Strip, Confirmed
	13.1.3	Lot number / batch number	-	shall include the details of production as per clause 13.1.3 (12 digit lot / batch number)	Confirmed
	13.2	BIS Certification marking	-	Marking with CM / L No : 6864593	Marked with CM / L No : 6864593


Dr. Manjula K S (Code : 1016)
Authorised Signatory



CIPET / QF / 7742

Issued to

Manufacturer / Supplier Inspection Call Letter No

INSPECTION DOCUMENT AS PER IS NO/QAP NO:

DOC. NO

INSPECTION DOCUMENT

M/s. Vajra Plastics, XI / 140 A, Industrial Development Area, Erumathala P.O., Aluva, Ernakulam District, Kerala - 683 112

VP20230321116, dated: 23.03.2023 (Revised)

4985-2021

DATE: 24-03-2023

IB00422230503278

PART - A: PARTICULARS OF STORES

- a Description of the items
- b Grade/Variety/Type/Size/Class etc
- c Declared Value, if any
- d Quantity
- e Any Other Information

UPVC pipes as per IS:4985-2021

75 mm class 3 (6.0 kg/cm²) Socket End for solvent cement jointing

Nil

4474 Mtrs (745 Nos x 6 Mtrs) (1 No x 4 Mtr)

Batch Number 2023 03 18 003 A 2023 02 18 001 C 2023 03 06 003 C

PART - B: SUPPLEMENTARY INFORMATION

- a Reference to sampling procedure

Nil

IS 4985 : 2021 (Random Sampling Method)

PART - C: RESULTS OF WITNESSED TESTS & REVIEW OF DOCUMENTS

Results of Witnessed Tests

Sl. No	Clause No./ QAP Sl. No.	Tests Witnessed	Unit	Specified Requirements	Observed Results
1	7.1	Dimension of pipes			
2	7.1.1.1	Mean outside diameter	mm	min: 75.0 max: 75.3	min: 75.20 max: 75.24
3	7.1.1.2	Diameter at any Point	mm	min: 74.1 max: 75.9	min: 75.06 max: 75.32
4	7.1.2	Wall thickness	mm	min: 2.60 max: 3.1	min: 2.81 max: 2.93
5	7.1.4.1	Effective length	meter	min: 6.000	min: 6.009
6	7.2.1.1	Socket length	mm	min: 43.5	min: 50.0
		Mean Socket Inner Dia	mm	min: 75.1 max: 75.3	min: 75.24 max: 75.3
7	9.1	Pipe ends meant for solvent cementing	-	The ends of pipes meant for solvent cementing (both plain & bell ended) shall be cleanly cut & shall be reasonably square to the axis of the pipe or may be chamfered at the plain end	Satisfactory
8	10.1	Visual Appearance Color of the pipes	-	The Colour of the pipes shall be light grey. Slight variation in the appearance of the colour are permitted	Light Grey, Confirmed
9	10.1.1	Internal & external surfaces of the pipe	-	Internal & External surface of pipe shall be smooth, clean free from grooving & other defects.	Satisfactory
10	10.2	Opacity	%	0.2 (max)	0.03
11	10.4	Reversion test	%	+/- 5% (max)	3.1
12	10.5	Vicat softening Temperature	°C	80° C (Min)	83.1
13	10.6	Density	g/cm ³	1.40 to 1.46	1.445
14	10.7	Sulphated ash content Test	%	Shall not exceed 11 %	9.9
15	11.1	Hydrostatics characteristics 4.19 X 0.60 MPa.	-	The pipe shall not fail during the prescribed test duration	Confirmed
16	11.2	Resistance to External Blows at 0°C	%	Shall have a true impact rate of not more than 10%	Confirmed (0/25)
17	13.1	Marking on each pipe	-	a). Manufacturer name or trade mark b). Outside Diameter c). Class of pipe and pressure rating d). Batch or lot number	a). Aizar Super b). 75 mm c). Class-3 (6 kg/cm ²) d). 2023 03 18 003 A, 2023 02 18 001 C, 2023 03 06 003 C
	13.1.1	Colour of marking	-	Class - 1 / 2 / 3 / 4 / 5 / 6 Plumbing : Red / Blue / Green / Brown / Yellow / Black / Pink	Green, Confirmed
	13.1.2	Blue Strip (for Type A)	-	The pipe for water supply, Type A shall additionally bear continuous longitudinal blue colour strip printing and this longitudinal blue colour strip shall be so placed as to not merge / disturb the information marked on the pipes as per 13.1	Blue Strip, Confirmed
	13.1.3	Lot number / batch number	-	Shall include the details of production as per clause 13.1.3 (12 digit lot / batch number)	Confirmed
	13.2	BIS Certification marking	-	Marking with CM / L No : 6864593	Marked with CM / L No : 6864593

Manjula K S

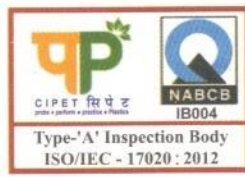
Dr. Manjula K S (Code : 1016)

Authorised Signatory

राज्य पेट्रोरसायन अभियांत्रिकी एवं
प्रायोगिकी संस्थान

(पूर्व में केन्द्रीय प्लास्टिक्स इंजीनियरिंग एवं तकनीकी संस्थान)

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CIPET / QF / 7742

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Manufacturer / Supplier Inspection Call Letter No

INSPECTION DOCUMENT AS PER IS NO/QAP NO:

DOC. NO

INSPECTION DOCUMENT

M/s. Vajra Plastics, XI / 140 A, Industrial Development Area, Erumathala P.O., Aluva, Ernakulam District, Kerala - 683 112

VP20230321116, dated: 23.03.2023 (Revised)

4985-2021

IB00422230503278

DATE: 24-03-2023

PART - A: PARTICULRS OF STORES

- a Description of the items
b Grade/Variety/Type/Size/Class etc
c Declared Value, if any
d Quantity
e Any Other Information

UPVC pipes as per IS:4985-2021

90 mm class 3 (6.0 kg/cm²) Socket End for solvent cement jointing

Nil

2393 Mtrs (398 Nos x 6 Mtrs) (1 No x 5 Mtr)

Batch Number 2023 03 17 006 A 2023 03 09 006 A

PART - B : SUPPLIMENTARY INFORMATION

- a Reference to sampling procedure

Nil

IS 4985 : 2021 (Random Sampling Method)

PART - C : RESULTS OF WITNESSED TESTS & REVIEW OF DOCUMENTS

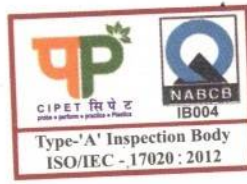
Results of Witnessed Tests

Sl. No	Clause No./ QAP Sl. No.	Tests Witnessed	Unit	Specified Requirements	Observed Results
1	7.1	Dimension of pipes			
2	7.1.1.1	Mean outside diameter	mm	min: 90.0 max: 90.3	min: 90.21 max: 90.26
3	7.1.1.2	Diameter at any Point	mm	min: 88.9 max: 91.1	min: 90.04 max: 90.3
4	7.1.2	Wall thickness	mm	min: 3.10 max: 3.7	min: 3.36 max: 3.51
5	7.1.4.1	Effective length	meter	min: 6.000	min: 6.010
6	7.2.1.1	Socket length Mean Socket Inner Dia	mm	min: 51 min: 90.1 max: 90.3	min: 61.0 min: 90.20 max: 90.26
7	9.1	Pipe ends meant for solvent cementing	-	The ends of pipes meant for solvent cementing (both plain & bell ended) shall be cleanly cut & shall be reasonably square to the axis of the pipe or may be chamfered at the plain end	Satisfactory
8	10.1	Visual Appearance Color of the pipes	-	The Colour of the pipes shall be light grey. Slight variation in the appearance of the colour are permitted	Light Grey, Confirmed
9	10.1.1	Internal & external surfaces of the pipe	-	Internal & External surface of pipe shall be smooth, clean free from grooving & other defects.	Satisfactory
10	10.2	Opacity	%	0.2 (max)	0.00
11	10.4	Reversion test	%	+/- 5% (max)	3
12	10.5	Vicat softening Temperature	°C	80° C (Min)	83.5
13	10.6	Density	g/cm ³	1.40 to 1.46	1.443
14	10.7	Sulphated ash content Test	%	Shall not exceed 11 %	10.1
15	11.1	Hydrostatics characteristics 4.19 X 0.60 MPa.	-	The pipe shall not fail during the prescribed test duration	Confirmed
16	11.2	Resistance to External Blows at 0°C	%	Shall have a true impact rate of not more than 10%	Confirmed (0/25)
17	13.1	Marking on each pipe	-	a). Manufacturer name or trade mark b). Outside Diameter c). Class of pipe and pressure rating d). Batch or lot number	a). Aizar Super b). 90 mm c). Class-3 (6 kg/cm ²) d). 2023 03 17 006 A, 2023 03 09 006 A
	13.1.1	Colour of marking	-	Class - 1 / 2 / 3 / 4 / 5 / 6 Plumbing : Red / Blue / Green / Brown / Yellow / Black / Pink	Green, Confirmed
	13.1.2	Blue Strip (for Type A)	-	The pipe for water supply, Type A shall additionally bear continuous longitudinal blue colour strip printing and this longitudinal blue colour strip shall be so placed as to not merge / disturb the information marked on the pipes as per 13.1	Blue Strip, Confirmed
	13.1.3	Lot number / batch number	-	Shall include the details of production as per clause 13.1.3 (12 digit lot / batch number)	Confirmed
	13.2	BIS Certification marking	-	Marking with CM / L No : 6864593	Marked with CM / L No : 6864593

Manjula K S
Dr. Manjula K S (Code : 1016)
Authorised Signatory

द्रीय पेट्रोसायन अभियांत्रिकी एवं
प्रौद्योगिकी संस्थान

(पूर्व में केन्द्रीय प्लास्टिक्स इंजीनियरिंग एवं तकनीकी संस्थान)
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75
आज़ादी का
अमृत महोत्सव

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Manufacturer / Supplier Inspection Call Letter No

INSPECTION DOCUMENT AS PER IS NO/QAP NO:

DOC. NO

PART - A: PARTICULARS OF STORES

- Description of the items
- Grade/Variety/Type/Size/Class etc
- Declared Value, if any
- Quantity
- Any Other Information

PART - B: SUPPLEMENTARY INFORMATION

- Reference to sampling procedure

PART - C: RESULTS OF WITNESSED TESTS & REVIEW OF DOCUMENTS

INSPECTION DOCUMENT

M/s. Vajra Plastics, XI / 140 A, Industrial Development Area, Erumathala P.O., Aluva, Ernakulam District, Kerala - 683 112

VP20230321116, dated: 23.03.2023 (Revised)

4985-2021

IB00422230503278

DATE: 24-03-2023

UPVC pipes as per IS:4985-2021

160 mm class 3 (6.0 kg/cm²) Socket End for solvent cement jointing

Nil

912 Mtrs (152 Nos x 6 Mtrs) (0 No x 0 Mtr)

Batch Number

2023 03 20 004 A

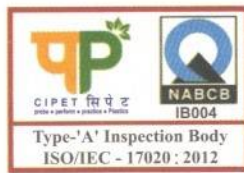
Nil

IS 4985 : 2021 (Random Sampling Method)

Results of Witnessed Tests

Sl. No	Clause No./ QAP SI. No.	Tests Witnessed	Unit	Specified Requirements	Observed Results
1	7.1	Dimension of pipes		min: 160.0 max: 160.5	min: 160.45 max: 160.48
2	7.1.1.1	Mean outside diameter	mm	min: 158.0 max: 162	min: 159.08 max: 160.54
3	7.1.1.2	Diameter at any Point	mm	min: 5.40 max: 6.2	min: 5.53 max: 5.72
4	7.1.2	Wall thickness	meter	min: 6.000	min: 6.020
5	7.1.4.1	Effective length	mm	min: 86	min: 100.0
6	7.2.1.1	Socket length Mean Socket Inner Dia	mm	min: 160.2 max: 160.5	min: 160.44 max: 160.48
7	9.1	Pipe ends meant for solvent cementing	-	The ends of pipes meant for solvent cementing (both plain & bell ended) shall be cleanly cut & shall be reasonably square to the axis of the pipe or may be chamfered at the plain end	Satisfactory
8	10.1	Visual Appearance Color of the pipes	-	The Colour of the pipes shall be light grey. Slight variation in the appearance of the colour are permitted	Light Grey, Confirmed
9	10.1.1	Internal & external surfaces of the pipe	-	Internal & External surface of pipe shall be smooth, clean free from grooving & other defects.	Satisfactory
10	10.2	Opacity	%	0.2 (max)	0.00
11	10.4	Reversion test	%	+/- 5% (max)	3.1
12	10.5	Vicat softening Temperature	°C	80° C (Min)	84
13	10.6	Density	g/cm ³	1.40 to 1.46	1.447
14	10.7	Sulphated ash content Test	%	Shall not exceed 11 %	10.5
15	11.1	Hydrostatics characteristics 4.19 X 0.60 MPa.	-	The pipe shall not fail during the prescribed test duration	Confirmed
16	11.2	Resistance to External Blows at 0°C	%	Shall have a true impact rate of not more than 10%	Confirmed (0/25)
17	13.1	Marking on each pipe	-	a). Manufacturer name or trade mark b). Outside Diameter c). Class of pipe and pressure rating d). Batch or lot number	a). Aizar Super b). 160 mm c). Class-3 (6 kg/cm ²) d). 2023 03 20 004 A
	13.1.1	Colour of marking	-	Class - 1 / 2 / 3 / 4 / 5 / 6 Plumbing : Red / Blue / Green / Brown / Yellow / Black / Pink	Green, Confirmed
	13.1.2	Blue Strip (for Type A)	-	The pipe for water supply, Type A shall additionally bear continuous longitudinal blue colour strip printing and this longitudinal blue colour strip shall be so placed as to not merge / disturb the information marked on the pipes as per 13.1	Blue Strip, Confirmed
	13.1.3	Lot number / batch number	-	Shall include the details of production as per clause 13.1.3 (12 digit lot / batch number)	Confirmed
	13.2	BIS Certification marking	-	Marking with CM / L No : 6864593	Marked with CM / L No : 68645

Manjula K S
Dr. Manjula K S (Code : 1016)
Authorised Signatory



CIPET / QF / 7742

Issued to

Manufacturer / Supplier Inspection Call Letter No

INSPECTION DOCUMENT AS PER IS NO/QAP NO:
DOC. NO

INSPECTION DOCUMENT

M/s. Vajra Plastics, XI / 140 A, Industrial Development Area, Erumathala P.O., Aluva, Ernakulam District, Kerala - 683 112

VP20230321116, Dated: 23.03.2023 (Revised)

4985-2021

IB00422230503278

DATE: 24-03-2023

Review of Documents (if any):

Sl. No.	Clause No. / QAP Sl. No.	Test Parameters / Documents	Certificate / Report No. & Date	Certificate / Report Issued by	Review / Remarks
1	6.1.1	VCM content	Lot no 23075 Dated : 08-03-2023 Lot no 23083 Dated : 09-03-2023 Lot no 23092 Dated : 13-03-2023	Chemplast Cuddalore Vinyls Ltd.	Reviewed
2	6.1.2	K-value	Lot no 23087 Dated : 14-03-2023 Lot no 23096 Dated : 15-03-2023		
3	10.3	Effect on water	Test No 22542 dated : 12.10.2022	CIPET, Kochi	Reviewed
4	11.1	Hydrostatic Characteristics: Type Test : 1000 hour at 60° C	Test Report No 22147, Dtd: 25.05.2022	CIPET Kochi	Reviewed

PART - D: REMARKS

- 1 This Inspection document shall not be reproduced except in full without the written approval of the PDI Cell at CIPET Head Office, Chennai.
- 2 These witness results relate exclusively to the work ordered or the object (s) or the lot inspected.
- 3 Lab. Environmental Condition during the witness of tests: Temperature 27+ 2 °C & Relative Humidity 65+5%
- 4 calibration of equipments and instruments are verified


Dr. Manjula K S (Code : 1016)
Authorised Signatory